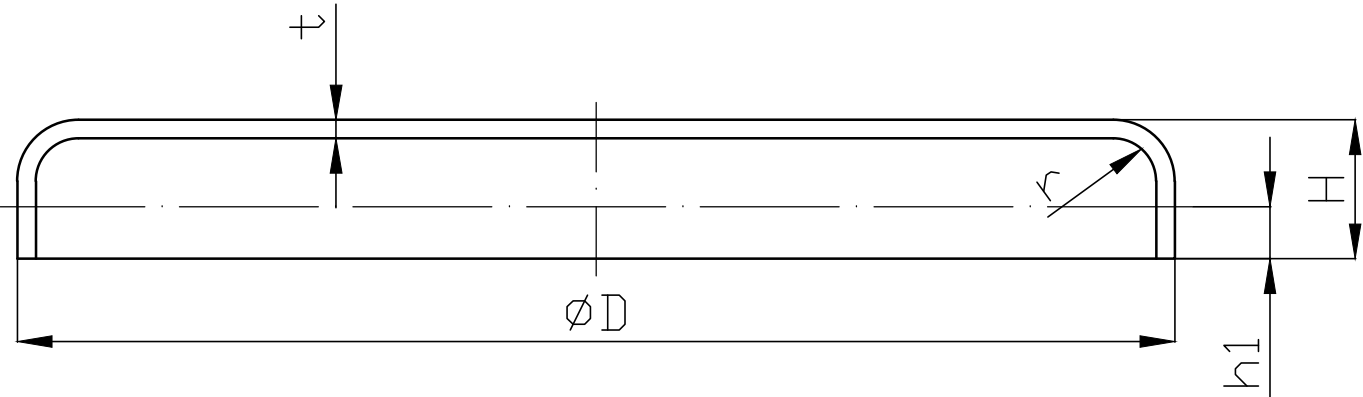


# FLAT HEADS



$r(\text{mm})=20-100$   
 $h_1(\text{mm})\geq 20-100$   
 $H(\text{mm})=h_1+r+t$